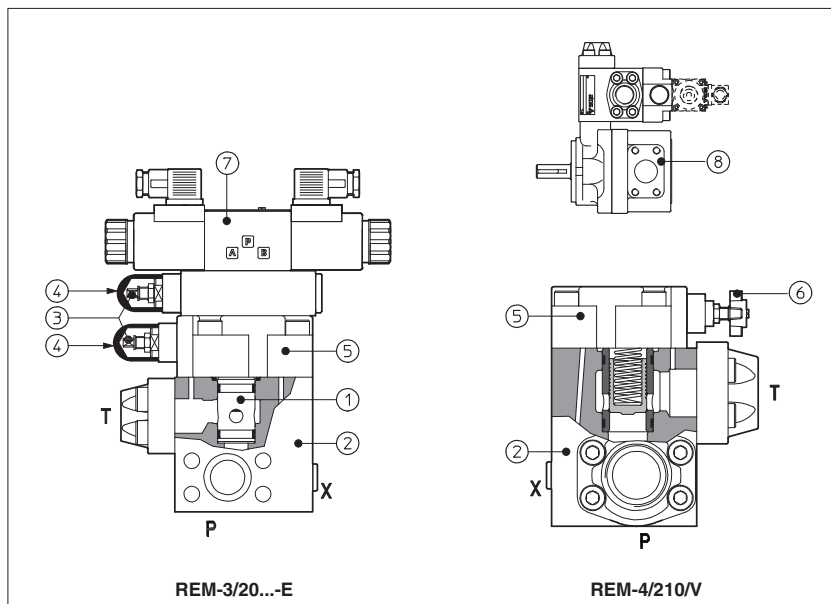


Pressure relief valves type REM

two stage, flange mounting SAE 3/4", 1", 1 1/4"



REM are two stage pressure relief valves with balanced poppet and SAE flange connection, designed to operate in oil hydraulic systems.

They can be directly mounted with SAE flange attachments on the pumps outlet ports ⑧ and, in particular, on the PFE pumps (see tab. A005, A007).

In standard versions the piloting pressure of the poppet ① of the main stage ② is regulated by means of a grub screw ③ protected by cap ④ in the cover ⑤.

Optional versions with setting adjustment by handwheel ⑥ instead of the grub screw are available on request.

Clockwise rotation increases the pressure.

REM can be equipped with a venting solenoid valve ⑦ type:

- DHI for AC and DC supply, with **cURus** certified solenoids
- DHE for AC and DC supply, high performances, with **cURus** certified solenoids

Mounting surface:

SAE flange connection: **3/4", 1", 1 1/4"**

Max flow: **200, 400 and 600 l/min respectively**

Pressure up to **350 bar** (depending on models)

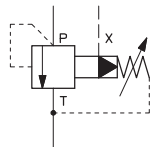
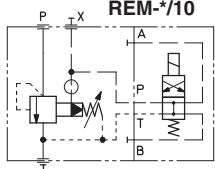
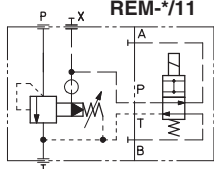
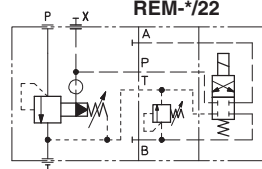
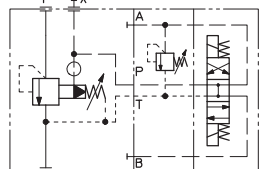
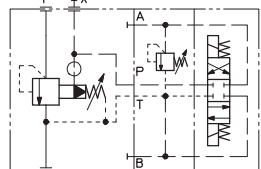
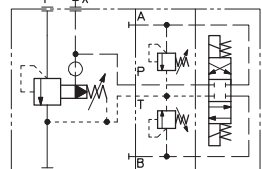
1 MODEL CODE

| REM | - | 4 | / | 20 | 210 | / | 100/100 | / | V | - | I | X | 24DC | ** | / | * |
|---|---|---|---|----|-----|---|---------|---|---|---|---|---|------|----|---|---|
| <p>REM = pressure relief valve SAE flange mounting</p> <p>Size: 3 = SAE 3/4" 4 = SAE 1" 5 = SAE 1 1/4"</p> <p>Setting pressure and venting option (1): - = one setting pressure without option 10 = one setting pressure with venting, with de-energized solenoid 11 = one setting pressure with venting, with energized solenoid 20 = two setting pressure with venting, with de-energized solenoid 21 = two setting pressure with venting, with energized solenoid 22 = two setting pressure without venting 32 = three setting pressure without venting</p> <p>Pressure range: 50 = 4÷50 bar; 100 = 6÷100 bar; 210 = 7÷210 bar; 350 = 8÷350 bar (only for REM-3)</p> | | | | | | | | | | | | | | | | |
| <p>210 / 100/100 / V - I X 24DC ** / *</p> <p>X = without connector (1): See section 7 for available connectors, to be ordered separately</p> <p>-00 = solenoid valve without coils (for -I) -00-AC = AC solenoid valve without coils (for -E) -00-DC = DC solenoid valve without coils (for -E)</p> <p>Pilot valve (1): -I = DHI for AC and DC supply with cURus certified solenoids -E = DHE for AC and DC supply, high performances with cURus certified solenoids</p> <p>Options (2): WP = prolonged manual override protected by rubber cap (1) V = regulating by handwheel instead of a grub screw protected by cap</p> <p>Seals material, see section 4: - = NBR PE = FKM BT = HNBR</p> <p>Series number</p> <p>Voltage code, see section 7</p> <p>Pressure range of second/third setting (1): 50 = 4÷50 bar; 100 = 6÷100 bar; 210 = 7÷210 bar; 350 = 8÷350 bar (only for REM-3)</p> | | | | | | | | | | | | | | | | |

(1) Only for REM with solenoid valve for venting and/or for the selection of the setting pressure

(2) For handwheel features, see technical table K150

2 HYDRAULIC CHARACTERISTICS

| | | | | | | | | | |
|---|--|--|--|--|--|--|---|--|--|
|  |  | | |  | | |  | | |
| |  | | |  | | |  | | |
| Valve model | REM-3 | | | REM-4 | | | REM-5 | | |
| Max flow [l/min] | 200 | | | 400 | | | 600 | | |
| Pressure range [bar] | 4-50; 6-100; 7-210; 8-350 | | | 4÷50; 6÷100; 7÷210 | | | | | |
| Max pressure [bar] | ports P, X = 350 Port T = 210 (without pilot solenoid valve) For version with pilot solenoid valve, see technical tables E010 and E015 | | | | | | | | |

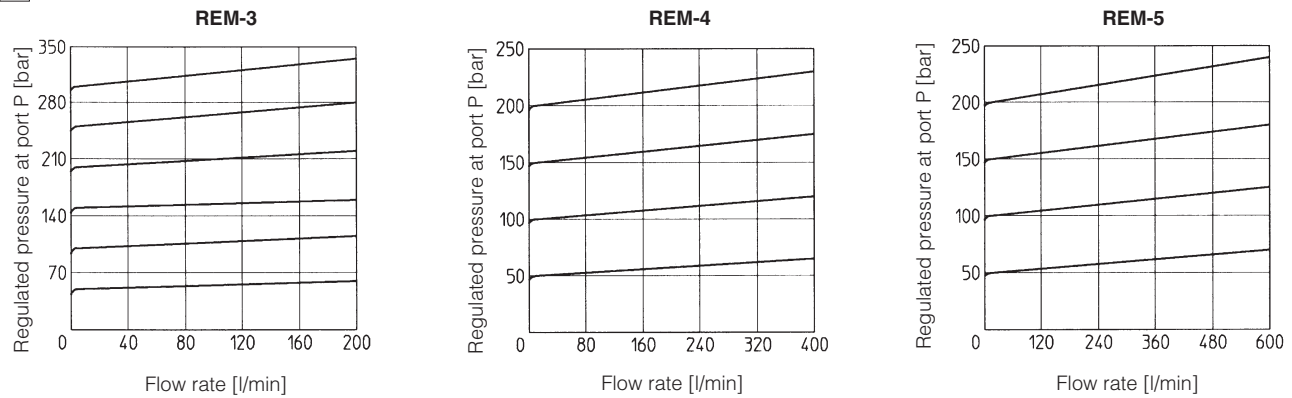
3 MAIN CHARACTERISTICS, SEALS AND FLUIDS - for other fluids not included in above table, consult our technical office

| | | | |
|--------------------------------------|---|----------------------------|----------------------|
| Assembly position | Any position | | |
| Ambient temperature | Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C | | |
| Seals, recommended fluid temperature | NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C | | |
| Recommended viscosity | 15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s | | |
| Fluid contamination class | ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 µm (β10 ≥75 recommended) | | |
| Hydraulic fluid | Suitable seals type | Classification | Ref. Standard |
| Mineral oils | NBR, FKM, HNBR | HL, HLP, HLPD, HVLP, HVLDP | DIN 51524 |
| Flame resistant without water | FKM | HFDU, HFDR | ISO 12922 |
| Flame resistant with water | NBR, HNBR | HFC | |

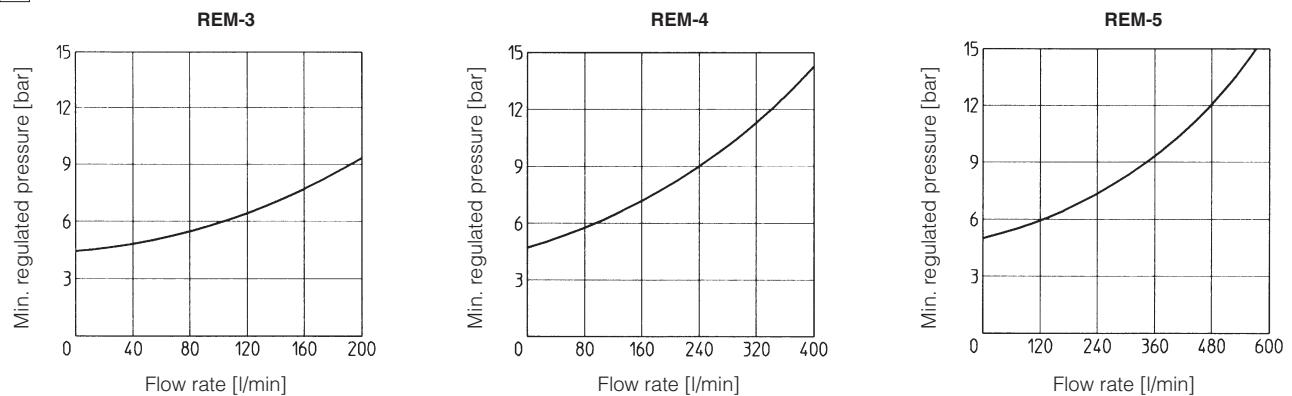
3.1 Coils characteristics (for ARAM with pilot solenoid valve)

| | | | |
|-----------------------------------|--|--|---|
| Insulation class | DHI pilot | H (180°C) | Due to the occurring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account |
| | DHE pilot | H (180°C) for DC coils F (155°C) for AC coils | |
| Protection degree to DIN EN 60529 | IP 65 (with connectors 666, 667, 669 or E-SD correctly assembled) | | |
| Relative duty factor | 100% | | |
| Supply voltage and frequency | See electric feature 8 | | |
| Supply voltage tolerance | ± 10% | | |
| Certification | cURus North American standard | | |

4 REGULATED PRESSURE VERSUS FLOW DIAGRAMS based on fluid viscosity of 25 mm²/s at 40°



5 MINIMUM PRESSURE VERSUS FLOW DIAGRAMS based on fluid viscosity of 25 mm²/s at 40° C



6 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 FOR REM WITH SOLENOID VALVE

The connectors must be ordered separately

| Code of connector | Function |
|-------------------|---|
| 666 | Connector IP-65, suitable for direct connection to electric supply source |
| 667 | As 666 connector IP-65 but with built-in signal led, suitable for direct connection to electric supply source |

For other available connectors, see tab. E010 and K500.

7 ELECTRIC FEATURES FOR AGAM WITH SOLENOID VALVE

| Solenoid valve type | External supply nominal voltage ± 10% (1) | | Voltage code | Type of connector | Power consumption (3) | | Code of spare coil DHI | Colour of coil label DHI | Code of spare coil DHE |
|---------------------|---|---|--|-------------------|---------------------------------------|---------------------------------------|---|--|---|
| | | | | | DHI | DHE | | | |
| DHI DHE | DC | 12 DC 24 DC 110 DC 220 DC | 12 DC 24 DC 110 DC 220 DC | 666 or 667 | 33 W | 30 W | COU-12DC COU-24DC COU-110DC COU-220DC | green red black black | COE-12DC COE-24DC COE-110DC COE-220DC |
| | AC | 110/50 AC (2) 115/60 AC 120/60 AC 230/50 AC (2) 230/60 AC | 110/50/60 AC 115/60 AC (5) 120/60 AC (6) 230/50/60 AC 230/60 AC | 666 or 667 | 60 VA - 60 VA 60 VA 60 VA | 58 VA 80 VA - 58 VA 80 VA | COI-110/50/60AC - COI-120/60AC COI-230/50/60AC COI-230/60AC | yellow - white light blue silver | COE-110/50/60AC COE-115/60AC - COE-230/50/60AC COE-230/60AC |

(1) For other supply voltages available on request see technical tables E010, E015.

(2) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷ 15% and the power consumption is 55 VA (DHI) and 58 VA

(3) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

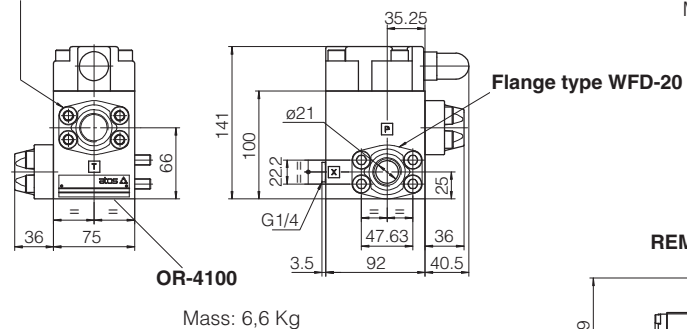
(4) When solenoid is energized, the inrush current is approx 3 times the holding current.

(5) Only for DHE

(6) Only for DHI

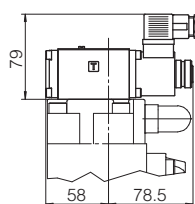
REM-3

Flange type WFD-20

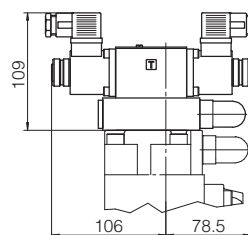


OR-4100

Mass: 6,6 Kg

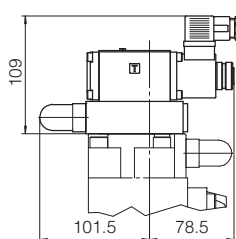
REM-3/10/**-IX
REM-3/11/**-IX

Mass: 8,1 Kg

REM-3/20/**-IX
REM-3/21/**-IX

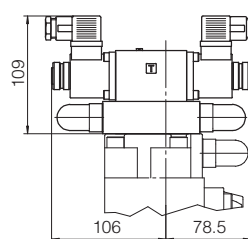
Mass: 9,2 Kg

REM-3/22/**-IX



Mass: 8,9 Kg

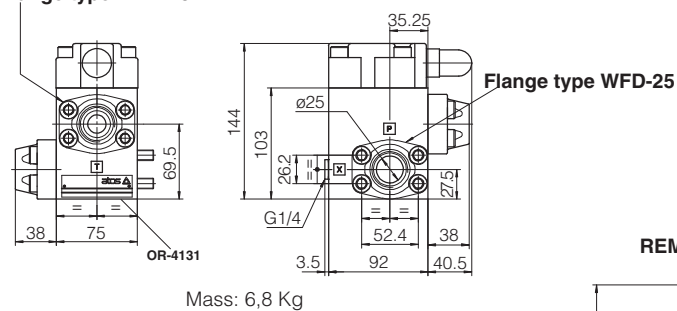
REM-3/32/**-IX



Mass: 9,3 Kg

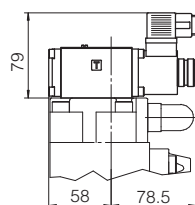
REM-4

Flange type WFD-25

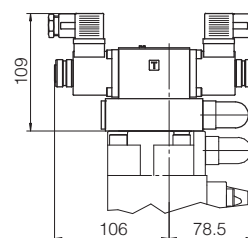


OR-4131

Mass: 6,8 Kg

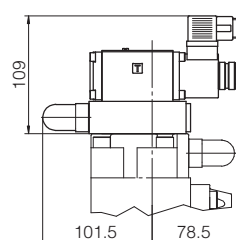
REM-4/10/**-IX
REM-4/11/**-IX

Mass: 8,3 Kg

REM-4/20/**-IX
REM-4/21/**-IX

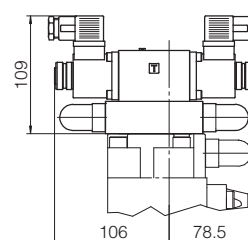
Mass: 9,4 Kg

REM-4/22/**-IX



Mass: 9,1 Kg

REM-4/32/**-IX

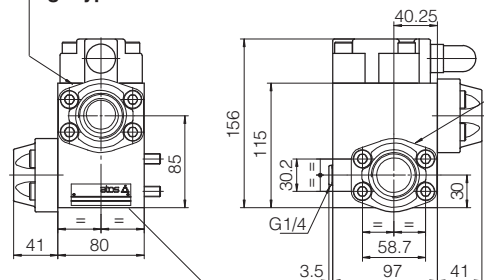


Mass: 9,5 Kg

Overall dimensions refer to valves with connectors type 666.

REM-5

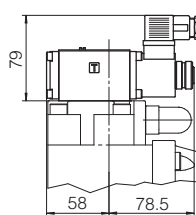
Flange type WFD-32



OR-4150

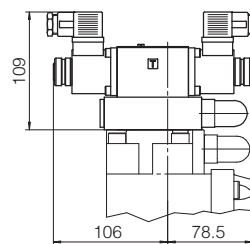
Mass: 8,2 Kg

REM-5/10/**-IX
REM-5/11/**-IX



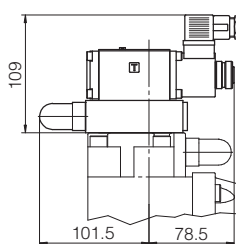
Mass: 9,7 Kg

REM-5/20/**-IX
REM-5/21/**-IX



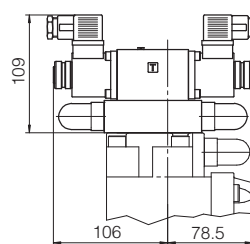
Mass: 10,8 Kg

REM-5/22/**-IX



Mass: 10,5 Kg

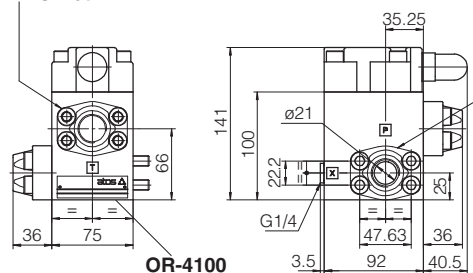
REM-5/32/**-IX



Mass: 10,9 Kg

REM-3

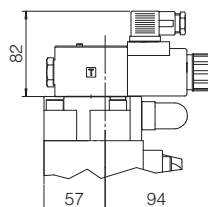
Flange type WFD-20



OR-4100

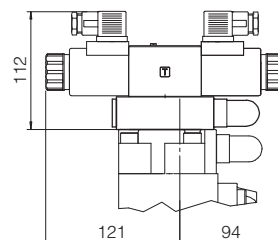
Mass: 6,6 Kg

REM-3/10/**-EX
REM-3/11/**-EX



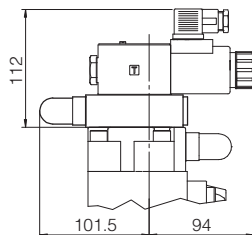
Mass: 8,1 Kg

REM-3/20/**-EX
REM-3/21/**-EX



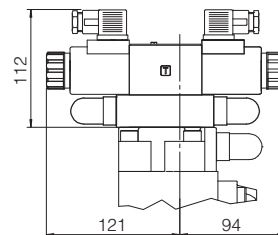
Mass: 9,2 Kg

REM-3/22/**-EX



Mass: 8,9 Kg

REM-3/32/**-EX

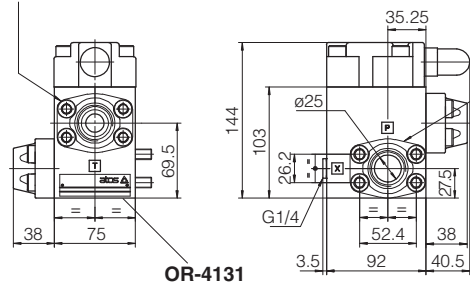


Mass: 9,3 Kg

9 DIMENSIONS [mm]

REM-4

Flange type WFD-25

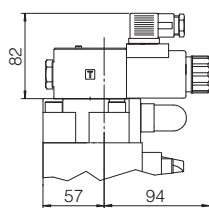


OR-4131

Mass: 6,8 Kg

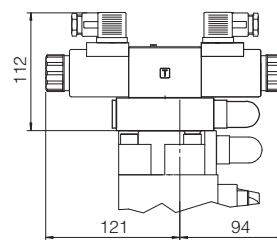
Flange type WFD-25

REM-4/10/**-EX REM-4/11/**-EX



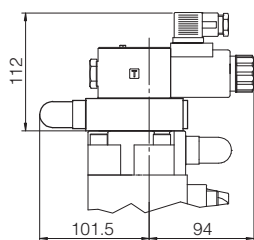
Mass: 8,3 Kg

REM-4/20/**-EX REM-4/21/**-EX



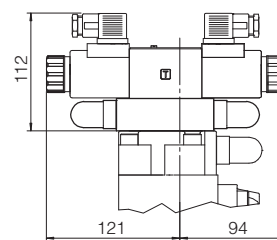
Mass: 9,4 Kg

REM-4/22/**-EX



Mass: 9,1 Kg

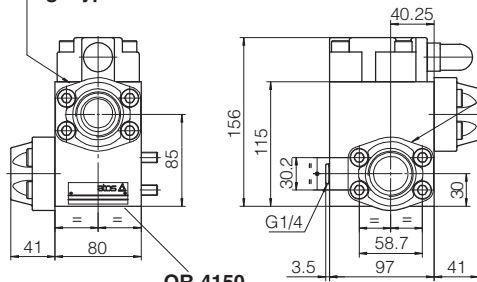
REM-4/32/**-EX



Mass: 9,5 Kg

REM-5

Flange type WFD-32

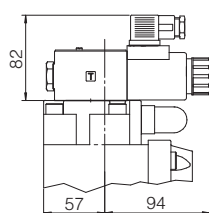


OR-4150

Mass: 8,2 Kg

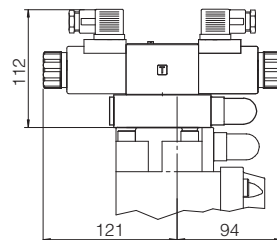
Flange type WFD-32

REM-5/10/**-EX REM-5/11/**-EX



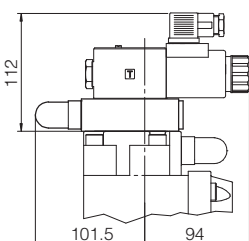
Mass: 9,7 Kg

REM-5/20/**-EX REM-5/21/**-EX



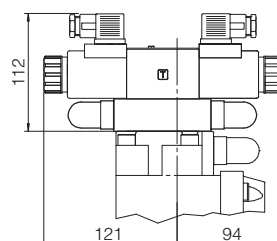
Mass: 10,8 Kg

REM-5/22/**-EX



Mass: 10,5 Kg

REM-5/32/**-EX

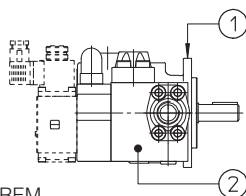


Mass: 10,9 Kg

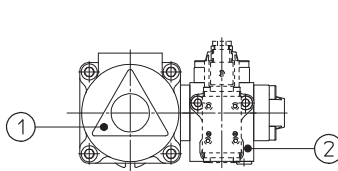
Overall dimensions refer to valves with connectors type 666

10 ASSEMBLY EXAMPLE OF A REM VALVE ON A PFE PUMP

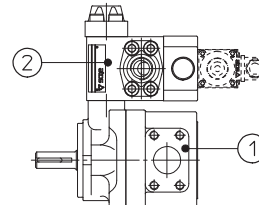
LATERAL VIEW OF PUMP



REAR VIEW OF PUMP



TOP VIEW OF PUMP



- ① Pump type PFE
- ② Relief valve type REM